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Supplementary instructions for "STEAM ROAD ERA BOX CARS"

To be typical of the transition period 1946-1952 when steam was still with us, we have produced cars of this era. Floquil's fine line of paints has been used on our car sides in either tuscan red or box car red. This gives quite a contrast as would be seen in a normal freight consist. The correct color match is indicated on the label of your box. Please order this color to assure correct color match. Wooden roof walks are substituted in these new kits in place of the Blaw Knox metal type.

REFERRING TO INSTRUCTION SHEET, THE FOLLOWING CHANGES ARE IN EFFECT--

1. Screws now used are #4-40
2. No changes necessary
3. Use a #70 drill as we now use #24 esc. pins. Do this in end stamping prior to assembly to wooden ends.
4. #3181 wooden roof walks have replaced #3039 in Steam Era kits. Draw center line down length of backside of wooden roof walk. Also down center crosswise. This gives points to locate from accurately. Follow the regular instructions shown under #4, only using a #70 drill. You will note there is quite an excess--cut off 1/4" beyond ends.
5. Please note that in our roof stamping operation a curved corner results due to the die cut-off. File this small corner (or tip) flat with plane of end and side flange. Use #3180 lateral wooden roof walks in place of Blaw Knox type. Risers are still used.
6. Instead of All-Nation lacquers use correct Floquil color listed below.

RR-25	Tuscan red	1 oz. bottle	.65
RR-25S	Tuscan red	aerosol spray can	1.98
RR-74	Box car red	1 oz. bottle	.65
RR-74S	Box car red	aerosol spray can	1.98
7. No changes necessary