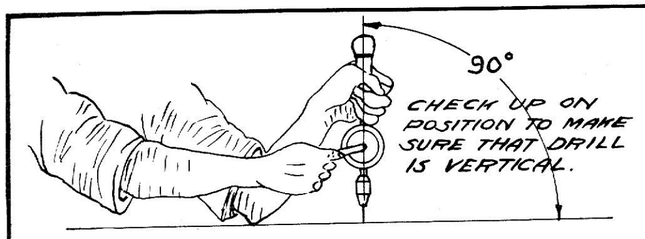
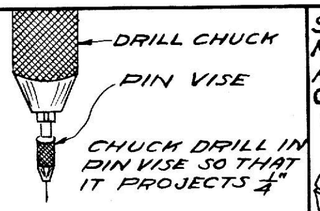
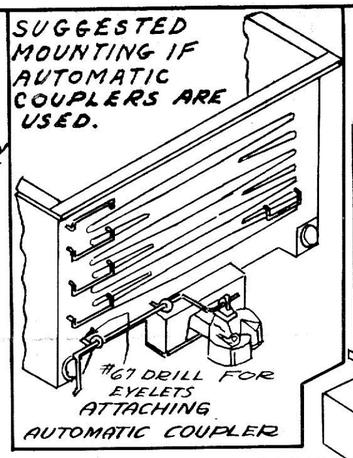


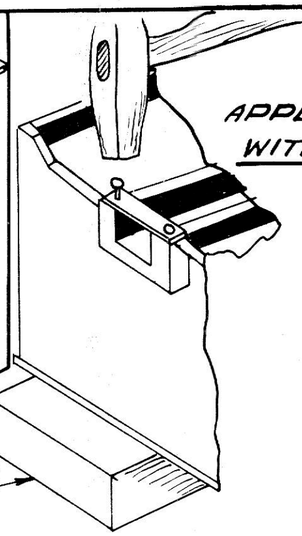
ELBOW SHOULD REST UPON BENCH TO STEADY THE DRILL. THE WEIGHT OF HAND DRILL ALONE IS ENOUGH TO FEED SMALL DRILLS.

METHOD OF PREVENTING BREAKAGE OF SMALL DRILLS.

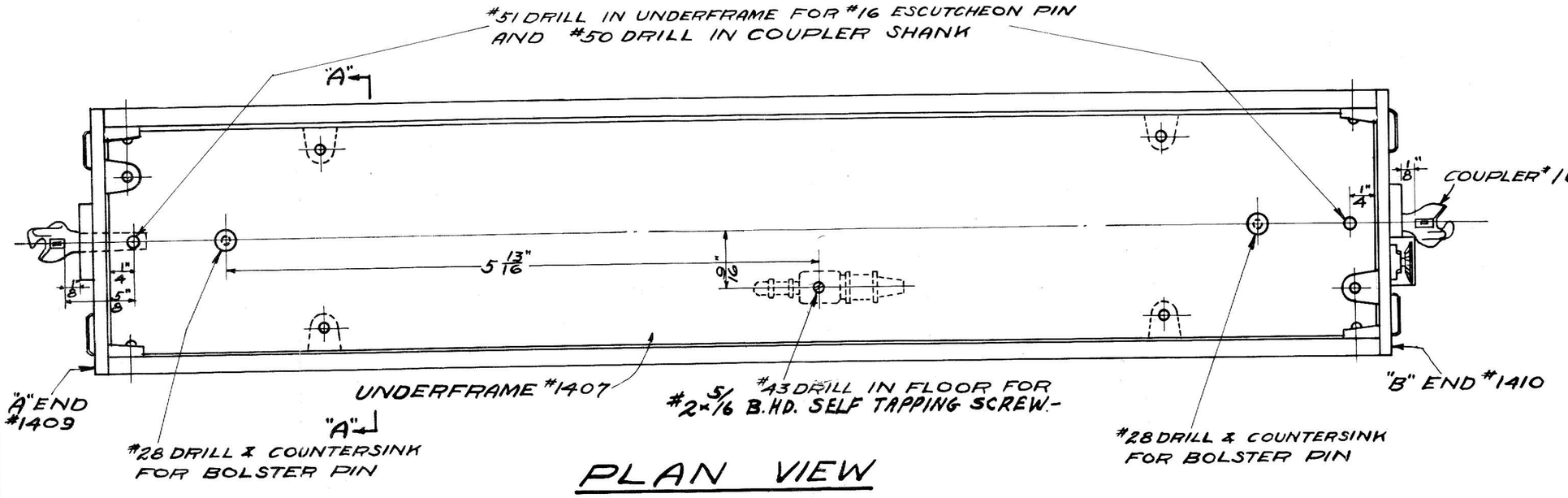


USING A PIN VISE WHEN CHUCK WILL NOT HOLD EXTRA SMALL DRILLS.

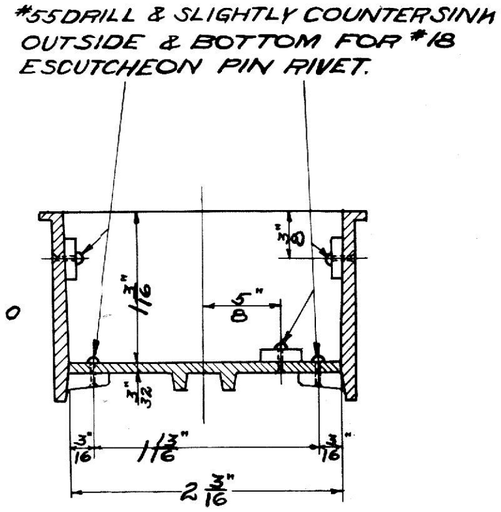




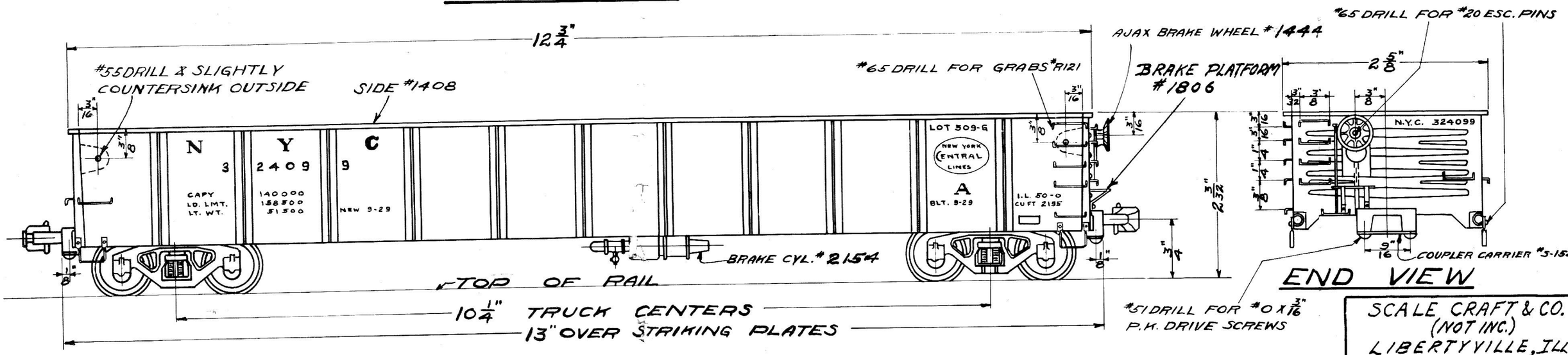
APPLYING DRIVE SCREWS WITH A HAMMER



PLAN VIEW



SECTION "AA"



SIDE ELEVATION

END VIEW

SCALE CRAFT & CO. (NOT INC.) LIBERTYVILLE, ILL.

DATE	REMARKS
4-14-41	REVISED.

ASSEMBLY OF 70 TON STEEL GONDOLA "O" GAUGE

DR. S.E.
TR. S.E.
CH.
DATE 4-1-38

1406