

9116

64-0126

10 Section  
**PULLMAN**  
(10 sect, 1 dr rm, 2 comp)  
"O" SCALE

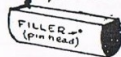
WM. K. WALTHERS, INC.  
MILWAUKEE 2, WISCONSIN

Scale 1/8" = 1'

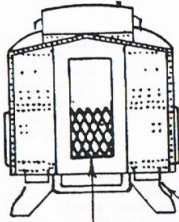
\* = Super detail parts or optional accessories

635 10 section PULLMAN cars were built, with one third of them in the LAKE series (Lake Placid). Others were in the CAMP, CAPE, FORT, LOCH, and RIO series.

water tanks  
3/32 flat



cement  
to floor.



tailgate (optional)

S430 Hand rails  
(optional)

S120 Grab irons

Dotted line shows location  
of optional M120 air duct.

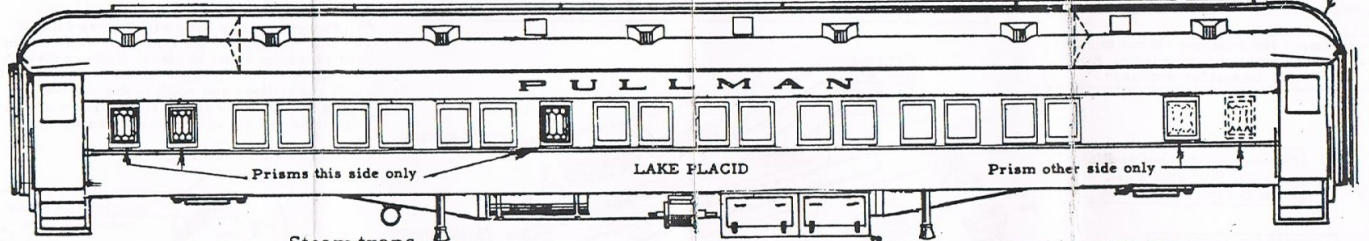
C667 Pullman Vents

C952 Box vents

Antenna (optional) make from wire, solder to pin heads.

\* Drip strip over doors (make  
from cardboard or wire).

\* C979 Bead  
Continuation castings



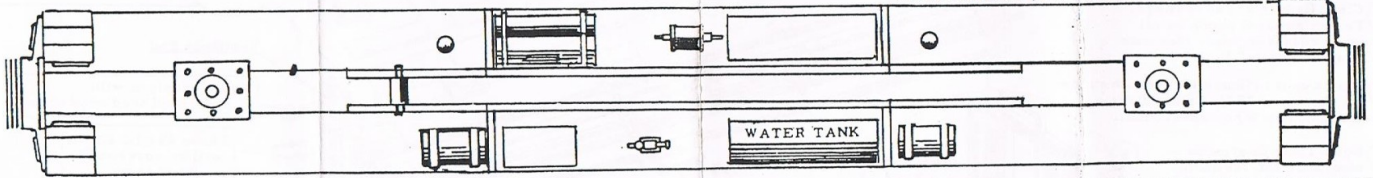
Prisms this side only

LAKE PLACID

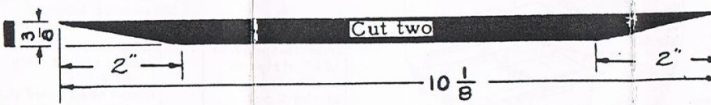
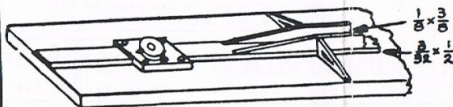
Prism other side only

Steam traps

Make from cardboard or use C890 Hinges  
and R155 Handles (included in U713 SD kit)



Underframe Assembly Detail



IMPORTANT

Truck centers shown are average. Verify position with trucks to be used (allow for steps) before cutting center sill parts. Mount couplers on a pad of 3/32" center sill stock. Proper coupler height (center) is 11/16" above rail or 1/4" below floor.

**HEY, HERE'S SOMETHING NEW!**

One of the really new features of this kit is the method of cementing the sides to the body. BUT, you need a cement that will hold wood to metal: one that will NOT come loose in a damp basement, a cement that will NOT crack even if the model is stored in an attic where the temperature may change rapidly from sub-zero to plus 120°. **GOO WILL DO THIS JOB.**



We have tested Goo continuously since 1949 and we KNOW it will do this job (and most any other cementing job). Don't take a chance with an ordinary cement. Your models deserve Goo. Try it. Give Goo a chance to show you some new tricks

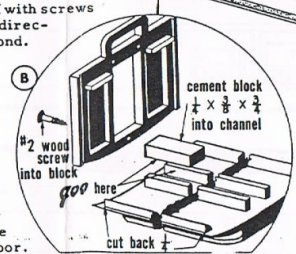
**FOLLOW DIRECTIONS.** It is important and to your advantage to coat both surfaces with Goo and let dry for 2-3 minutes as it says on the box. Or, if you prefer, you may use the **TRANSFER METHOD.** Coat one part with Goo, press into place and remove. Goo has now "transferred" to the other surface. WAIT 2-3 minutes while the excess solvent evaporates and tack builds up, then press into place for final assembly. You'll be amazed at the difference this simple procedure makes in the speed with which your joints set and the ease with which your models Goo together.

Sides, floor, and roof are all cut to exact size. You do not have to trim them. Roof is 1/2" longer than sides and floor.

Fasten ends to roof and floor with #2 x 1/2" Flat Head Wood Screws. (See inset "B")

**ASSEMBLY OUTLINE**

- A** Clean flash from end castings. Fasten optional super detail parts to ends if desired. (See note on "Super Details".)
- B** Fasten ends to floor and roof with screws and Goo (inset "B"). Follow directions on Goo tube for quickest bond.
- C** Notch floor to provide clearance for vestibule door and step (see inset "C").
- D** Locate truck centers for the trucks you will use and Goo the diecast body bolsters in place. Cut centersill parts from wood and assemble on floor, reinforcing the fishbelly sections with pins. Be sure the centersill is centered on the floor.

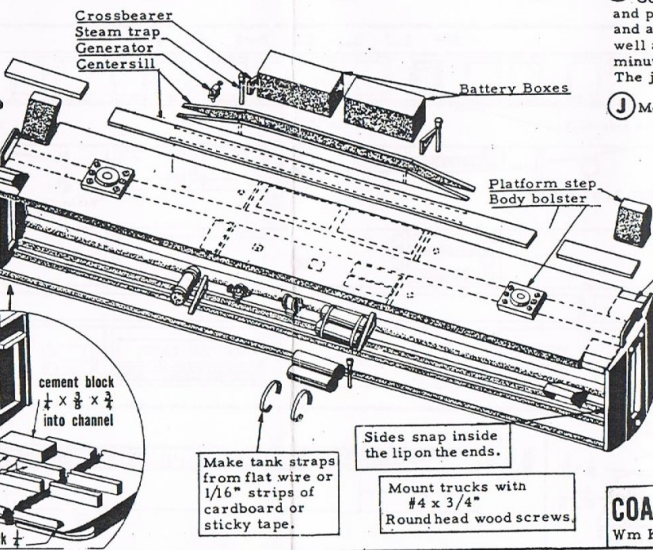
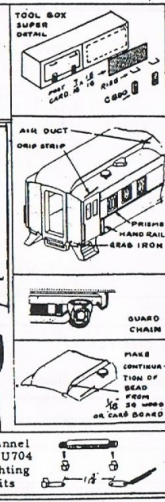
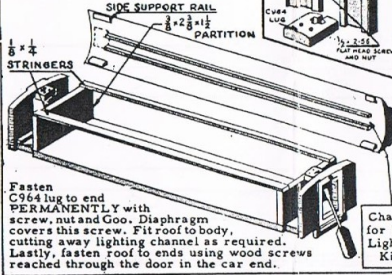


**SUPER DETAILS**

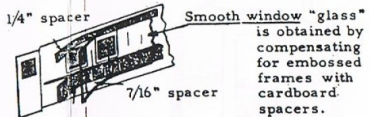
In order to keep the price of the basic kit as low as possible, we have packed the super detailing parts (usually referred to as "optional" on the plans) in a separate kit. These kits, which include hand rails, grab irons, prism windows, guard chain for the trucks, hinges and handles for underbody boxes are available for all styles of cars. You may also purchase accessories such as air conditioning strips, marker lights, venetian blind decals, interior detailing, and lighting kits that will make your car a real show-piece. Consult catalog for listings.

**REMOVABLE ROOF**

A removable roof is desirable if interior detailing or lighting is planned. To provide for it, cut away the regular side support rails and make a new support frame as shown. Sides will be Gooed to this new frame.



**E** Complete the underbody details with both standard and optional superdetail parts, scaling any needed dimensions from the plan.



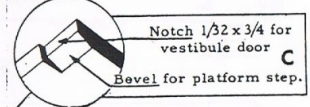
**F** Prepare sides. If the optional hand rails are desired, drill holes and cement or solder in place. Check sides against body for fit and then paint. Do not paint the edges that will be Gooed to the roof and floor. When dry, Goo cardboard window spacers to inside of car sides, then Goo transparent window material to the spacers. (Spacers not required on cars with streamlined-style flat windows.)

**G** Prepare roof, installing details with Goo as shown on the plans and rounding the ends with file and sandpaper to contour shown in the drawings.

**H** Paint the body, except do not paint the edges of the floor and roof where the sides will be cemented in place.

**I** Fasten sides to body with Goo as follows: Coat the edge of the floor and roof with Goo and press the sides in place. Remove the sides and allow the Goo, which is now on the sides as well as the floor and roof, to dry for two minutes. Then press the sides firmly in place. The joint will set very quickly this way.

**J** Mount trucks and toupplers.



- Mount couplers with #2 x 3/8 round head wood screws
- Three #2 x 1/2 FWHS will be covered by Diaphragm.

**IMPORTANT:** These General Instructions show the body assembly of any car of this type. Car plans on the reverse will show where to locate all detail parts.

**COACH-PULLMAN ASSEMBLY O GA**  
Wm K. WALTHERS, Inc. Milwaukee 1, Wis. 59-0407