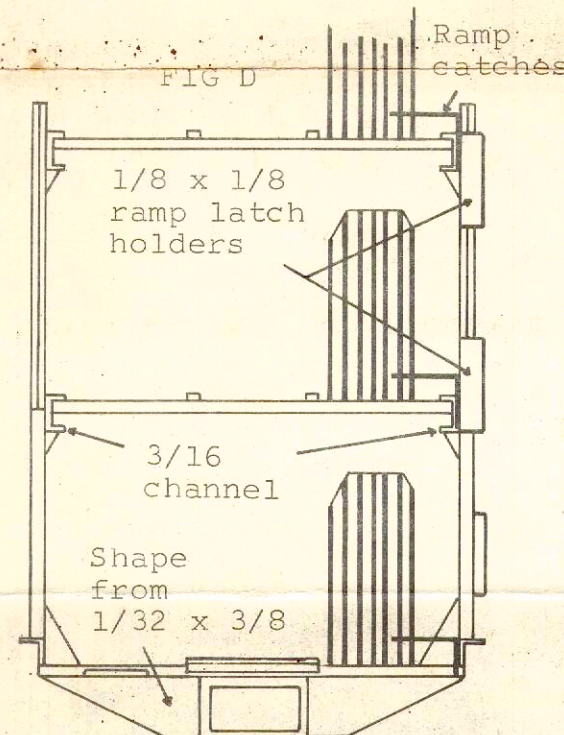


5. Number boards are cut to length as shown in Fig A & C from $1/32 \times 3/8$ and glued in place.
6. Rib finishing strips are cut from $1/16 \times 1/16$ and glued to the ends of all exposed cross-members, plus five each side as shown in Fig C. After dry, shape as shown in Fig A 1.
7. Glue the chain boxes in place as shown in Fig A & C.
8. BOTTOM DECK ONLY. Fig B, cut end strips from $1/32 \times 1/2$ and glue in place followed by $1/16$ angle and ten cross members from $1/32 \times 3/16$.
9. Glue $3/16$ channel to the edges of the center and upper deck, Fig D. Finished work thus far, should now be coated with sand and sealer. Mark upright positions on bottom deck.



- | | | |
|------------------|-------------|---|
| SOUTHERN PACIFIC | RTTY 501566 | Entire car box car red. |
| SANTA FE | ETTX 500537 | Entire car chinese red. |
| PENN CENTRAL | RTTY 911955 | Entire car penn central green,
herald plate black. |

MANUFACTURED BY A MODEL RAILROADER FOR MODEL RAILROADERS

Robert E. McCarver

